



WELDMARK®

WELDMARK MIG25-140 MIG MACHINE KIT

NOW COMES AS AN INVERTER!

NEW & IMPROVED!

KIT INCLUDES:



Regulator/Flowgauge



10' Gas Hose



10' MIG Gun



10' Ground Cable
With Clamp



ALSO AVAILABLE
WEM SPOOLGUN-MM



Spoolgun uses same consumables as the MIG gun.

• **3-Year Warranty**

- 140-Amp, 120V
- Advanced Inverter Technology
- MIG Gun Accepts Tweco Consumables
- Handles Up To .035 Mild Steel & Flux Core
- Spool Gun (Optional)
- Weight: 31 lbs.
- Toll Free Welder Helpline: 888-762-4045
- **PART #: WEM MIG25-140**

INVERTER MIG WELDER COMPARISON CHART

	NEW WELDMARK MIG25-140 INVERTER MIG WELDER	OLD WELDMARK MIG25-140 MIG WELDER	MILLER MILLERMATIC 141	LINCOLN POWER MIG 140C
INPUT POWER	120V	115V	120V	120V
INVERTER POWERED	Yes	No	No	No
OUTPUT RANGE	30 to 140A	25 to 140A	30 to 140A	30 to 140A
DUTY CYCLE	30% @ 90A	20% @ 90A	20% @ 90A	20% @ 90A
MATERIAL THICKNESS	24 ga. to $\frac{3}{16}$ in.	24 ga. to $\frac{3}{16}$ in.	24 ga. to $\frac{3}{16}$ in.	24 ga. to $\frac{3}{16}$ in.
VOLTAGE CONTROL	Infinite	4-Tap	Infinite	Infinite
WIRE SPEED CONTROL	Infinite	Infinite	Infinite	Infinite
DRIVE ASSEMBLY	Cast Aluminum	Plastic	Cast Aluminum	Cast Aluminum
MIG GUN CONNECTOR	One Piece Tweco Style	One Piece Tweco Style	One Piece Miller Style	One Piece Tweco Style
MIG CONSUMABLES	Tweco Style	Tweco Style	Miller Style	Tweco Style
SPOOL GUN CAPABLE	Yes	Yes	Yes	Yes
SPOT TIMER	Yes	No	No	No
REGULATOR & GAS HOSE	Included	Included	Included	Included
WIRE SPOOL SIZES	2 lb. & 11 lb.	2 lb. & 11 lb.	2 lb. & 11 lb.	2 lb. & 11 lb.
THERMAL OVERLOAD PROTECTION	Yes	Yes	Yes	Yes
WEIGHT	31 lbs.	64 lbs.	51 lbs.	58 lbs.
WARRANTY	3 Year	1 Year	3 Year	3 Year
WARRANTY SERVICED BY	Metal Man Work Gear Company	None	Miller	Lincoln

WELDMARK MIG25-140 MIG GUN CONSUMABLES

TIPS

WMK11-23-B	.023 TIPS 10-PACK
WMK11-23	.023 TIPS 25-BAG
WMK11-30-B	.030 TIPS 10-PACK
WMK11-30	.030 TIPS 25-BAG
WMK11-35-B	.035 TIPS 10-PACK
WMK11-35	.035 TIPS 25-BAG

NOZZLES

WMK21-50-B	NOZZLE 2-PACK
WMK21-50	NOZZLE 2-BAG
WMK21-62	NOZZLE 2-BAG

DIFFUSER/LINER

WMK51	DIFFUSER 5-BAG
WMK354015	LINER 1-BOX

MIG GUNS

1410035T	REPLACEMENT MIG GUN
WMJ	MIG GUN JUMPER

SPOOL GUN

WEM SPOOLGUN-MM	SPOOLGUN 10' .035 MAX
Uses same consumables as MIG gun.	